

WINNERS ONLY[®] Assembly Instructions

PROD . NO: DBFT145125SV

Thank you for purchasing this quality product. Please read the instructions thoroughly before unpacking the assembly parts.
Caution: Sharp exposed staple tips can cause injury, therefore for your protection, please remove any exposed staples used in packing.

Please keep all hardware parts out of the reach of children.

1. We recommend that you should assemble this product with the assistance of another person: this will make the assembly easier, and will help to prevent personal injury and to insure parts are not damaged during the assembly process.
2. Before beginning, please check the packing materials carefully for small parts which may have come loose inside the carton during shipping. Please do not discard any packing material until all parts have been located. If any parts are missing, please contact your dealer for prompt replacement.
3. To prevent damage to your floor or carpet, please check the bottom of each piece of furniture for stain residues and rough surfaces and also check for staples or nails left after removing the packing materials. The manufacturer will not be held responsible if preventive steps are not taken prior to installation.
4. Please do not over tighten screws or bolts. During normal use everyday, screws, bolts, nuts and wooden plugs may loosen up. They should be periodically inspected and re-tightened to prevent damage to the furniture and (or) personal property of cause injury. Always check to be sure all hardware on this list and the below mentioned components are attached to the furniture properly and kept tightened.
5. Please lay all parts and hardware on a non abrasive surface such as a carpet, and follow the assembly.

This product will take 15-20 minutes to assemble.

Reminders

1. Use only the hardware supplied.
2. Once the product is assembled, level and tighten all the bolts.
3. Do not over-tighten bolts.
4. This item may require periodic tightening

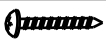
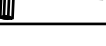
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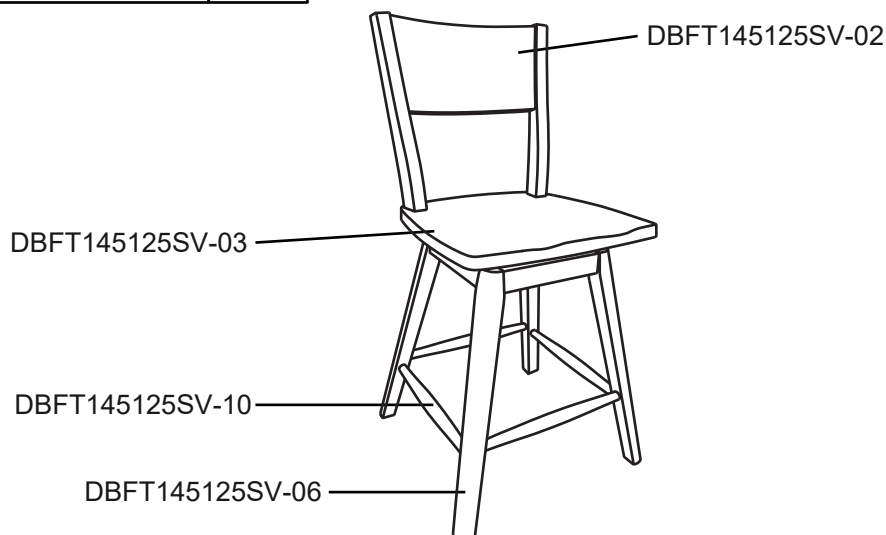
1. Two or more people are needed for assembly
2. Please keep all hardware parts out of the reach of children.

COMPONENT LIST: DBFT145125SV

NO	DESCRIPTION	SKETCH	QTY
A	Hardware Bag		1 pce
B	Chair Back		1 pce
C	Frame Box		1 pce
D	Leg		4 pcs
E	Stretcher		4 pcs

HARDWARE LIST:

NO	DESCRIPTION	SIZE	SKETCH	QTY
1	Pan Head Screw	8 x 1 1/4"		8 pcs
2	JCBC Bolt(Short)	M6 x 20mm		4 pcs
3	JCBC Bolt(Long)	M6 x 70mm		8 pcs
4	Lock Washer	M6 x 13mm		12 pcs
5	Flat Washer	M6.5 x 16.5mm		12 pcs
6	Allen Key	M4 x 2 1/2"		1 pce



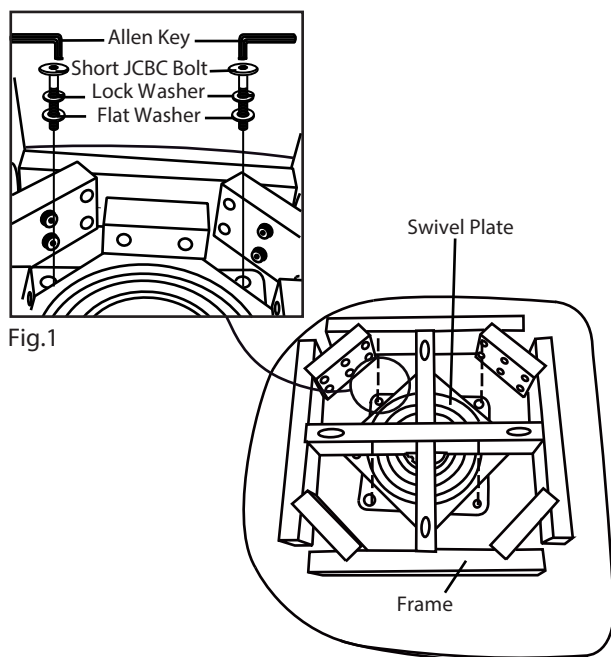
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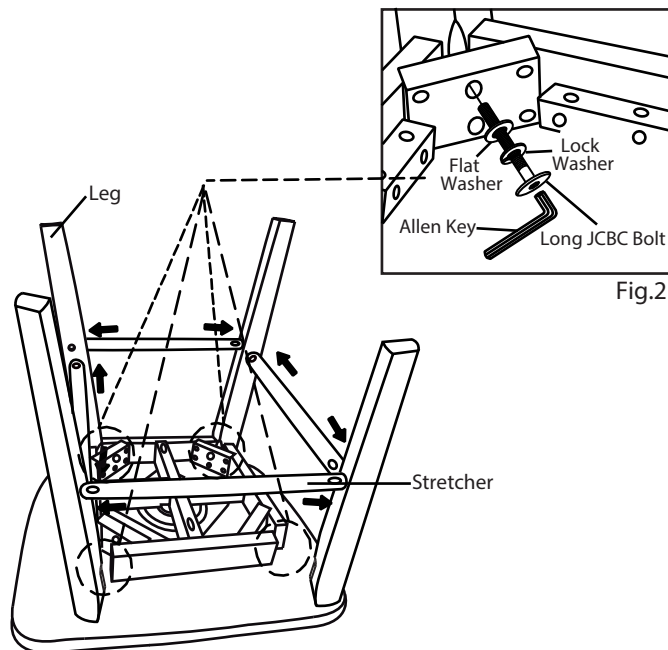
Step 1

Attach the seat box to the chair back assembly and insert the **Short JCBC Bolt** through a **Lock Washer** and a **Flat Washer** to the pre-drilled holes of swivel plate into the pre-drilled holes on the wood seat, tighten the bolts with the **Allen Key** provided as shown in **Fig.1**.



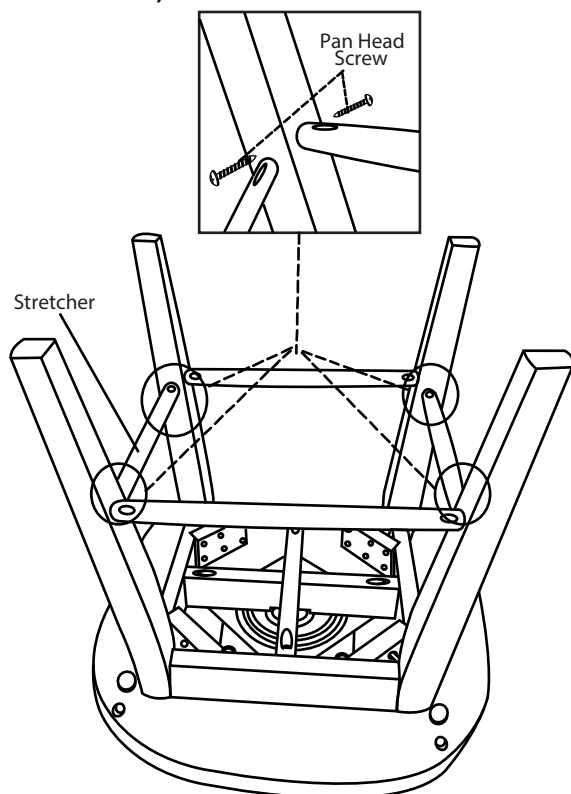
Step 2

Insert each stretchers into pre-drilled holes on both of the legs and follow by attach the legs to the stretchers. Insert the **Long JCBC Bolt** through a **Lock Washer** and a **Flat Washer** to the pre-drilled holes of corner block into the pre-drilled holes on the legs. Tighten with **Allen Key** provided as shown in **Fig.2**. Make sure that screw holes on the stretchers are facing down.



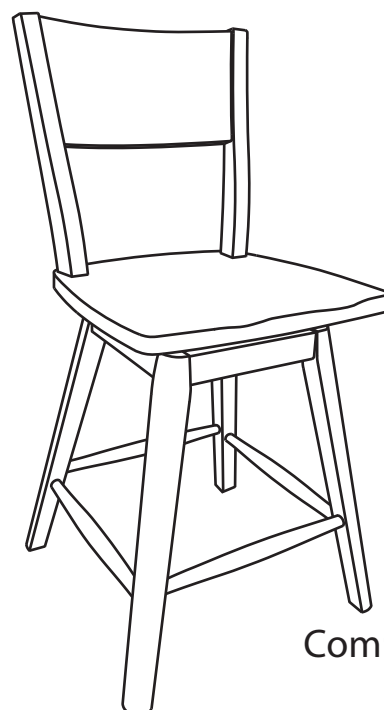
Step 3

Insert **Pan Head Screw** into stretcher through the pre-drilled holes and tighten with screw-driver (**Not Provided**).



Step 4

Turn the chair upright. Check its balance and tighten all screws and bolts to complete the assembly.



Complete View