

WINNERS ONLY®

ASSEMBLY INSTRUCTIONS

PROD. NO: DUA44040W

Thank you for purchasing this quality product. Please read the instructions thoroughly before unpacking the assembly parts.

Caution : Sharp exposed staple tips can cause injury, therefore for your protection, please remove any exposed staples used in packing.

Please keep all hardware parts out of the reach of children.

1. We recommend that you should assemble this product with assistance of another person; this will make the assembly easier, and will help to prevent personal injury and to insure parts are not damaged during the assembly process.

2. Before beginning, please check the packing materials carefully for small parts which may have come loose inside the carton during shipping. Please do not discard any packing material until all parts have been located. If any parts are missing, please contact your dealer for prompt replacement.

3. To prevent damage to your floor or carpet, please check the bottom of each piece of furniture for stain residues and rough surfaces and also check for staples or nails left after removing the packing materials.

The manufacturer will not be held responsible if preventive steps are not taken prior to installation.

4. Please do not over tighten screws or bolts. During normal use everyday, screws, bolts, nuts, and wooden plugs may loosen up. They should be periodically inspected and re-tightened to prevent damage to the furniture and (or) personal property or cause injury. Always check to be sure all hardware on this list and the below mentioned components are attached to the furniture properly and kept tightened.

5. Please lay all parts and hardware on a non abrasive surface such as carpet, and follow the assembly.

Components List: DUA44040WT

NO	DESCRIPTION	SKETCH	QTY
A	GLASS TOP		1 PC
F	HARDWARE BAG		1 PACK

This product will take 25-30 minutes to assemble

Hardware List:

NO	DESCRIPTION	SIZE	SKETCH	QTY
1	HEX NUT	5/16"		8 PCS
2	SPRING WASHER	5/16"		8 PCS
3	FLAT WASHER	5/16"		8 PCS
4	WRENCH	12.8		1 PC
5	JCBC BOLT WITH WASHER	M6 X 70mm		4 PCS
6	ALLEN KEY (BALL SHAPE)	M4		1 PC
7	JCBC BOLT	M6 X 25mm		4 PCS
8	ALLEN KEY	M3		1 PC
9	HEX SOCKET			8 PCS
10	ALUMINIUM DIES			4 PCS

Components List: DUA44040WB

NO	DESCRIPTION	SKETCH	QTY
B	TABLE LEG		4 PCS
C	SHELF		1 PC
D	CENTER BOX		1 PC
E	HARDWARE BAG		1 PACK

TIP: store the Allen key and or Wrench used in assembly in this product's drawer or use masking or painter's tape to affix it to the underside of the product. This will make it easier to find if you want to periodically tighten bolts or disassemble the product.

IMPORTANT NOTE:

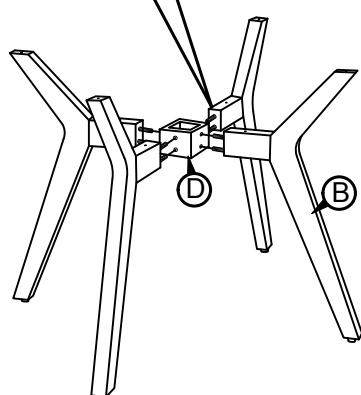
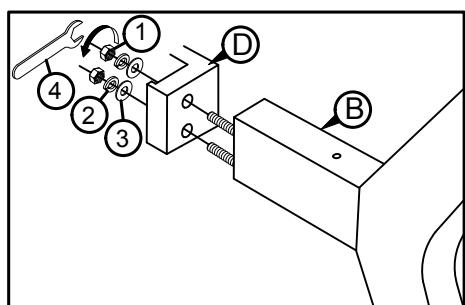
- Please do not over tighten screws or bolts.
- Please keep all hardware parts out of the reach of children.
- Two or more people are needed for assembly.

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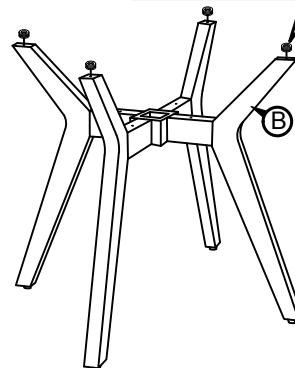
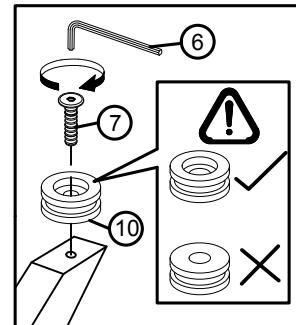
FIG 1



Step 1 Attach each Table Leg (B) to Center Box (D) by inserting the hanger bolts on (B) into the respective screw hole on (D). Fit Flat Washer (3) followed by Spring Washer (2) and Hex Nut (1) to each hanger bolt on (B). Use Wrench (4) to drive (1) as shown on FIG 1.

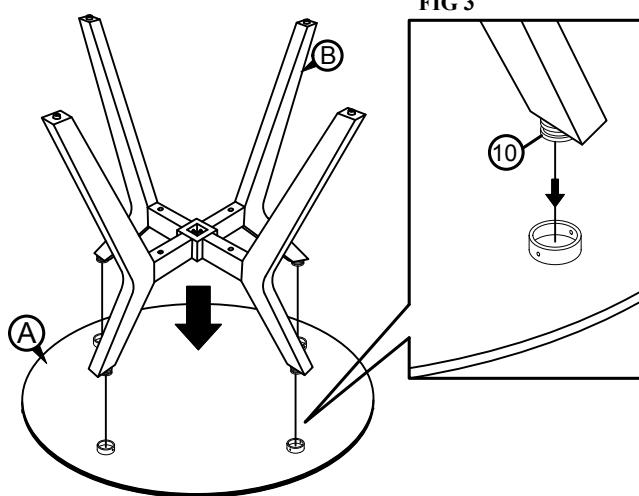
Note : Please do not fully tighten the hex nuts.

FIG 2



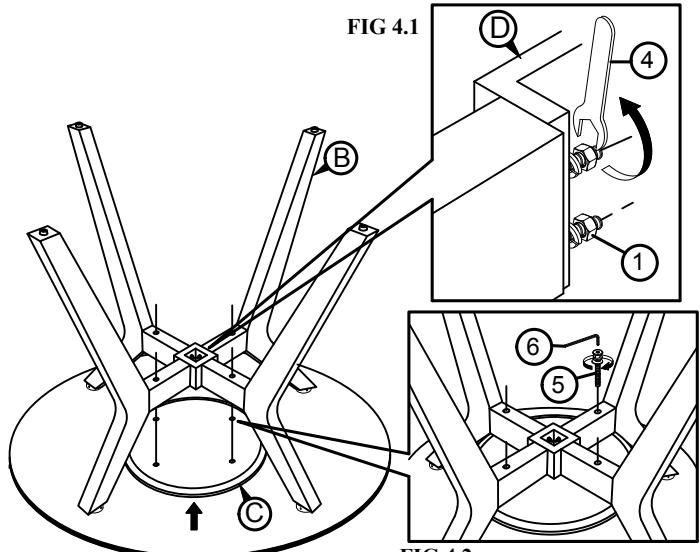
Step 2 Place Aluminium Dies (10) to align the screws hole on (10) to the screws hole on the top edge of each Table Leg (B) - check that the bigger screw hole of (10) is facing up. Then, insert JCBC Bolt (7) through the hole on (10) to screw into the hole on (B). Use Allen Key (6) to drive (7) as shown on FIG 2.

Note : Please fully tighten the bolts but do not over-tighten.



Step 3 With assistance, lay Glass Top (A) bottom side-up carefully on a material that does not damage the part. Position the table leg assembly upside down and align Aluminium Die (10) on Table Leg (B) to pre-fitted aluminium support on bottom-side of Glass Top (A). Adjust Table Leg (B) as needed for the Aluminium Die (10) to align the aluminium support smoothly as shown on FIG 3.

FIG 3



Step 4.1 Fully tighten all Hex Nut (1) of table leg assembly from Step 1 but do not over-tighten.

Step 4.2 With assistance, place Shelf (C) under Center Box (D) and align screw holes on Shelf (C) to the screw holes on Table Leg (B). Insert JCBC Bolt with washer (5) through each hole on Table Leg (B) into screw hole on (C). Use Allen Key (6) to drive (5) as shown on FIG 4.2.

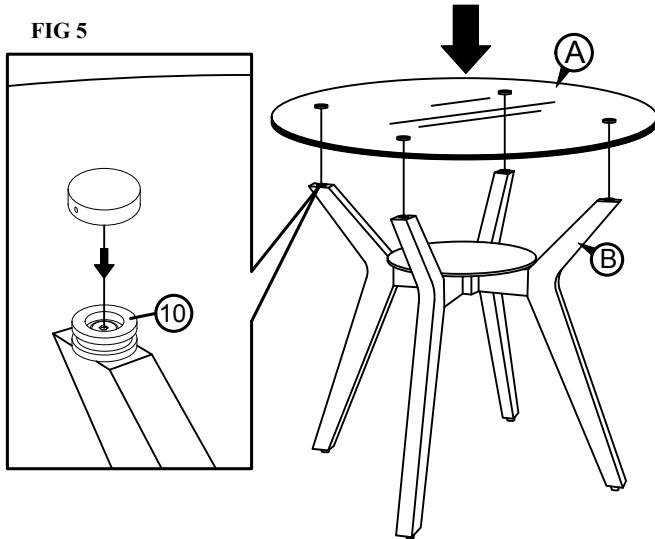
Note : Please fully tighten the bolts but do not over tighten.

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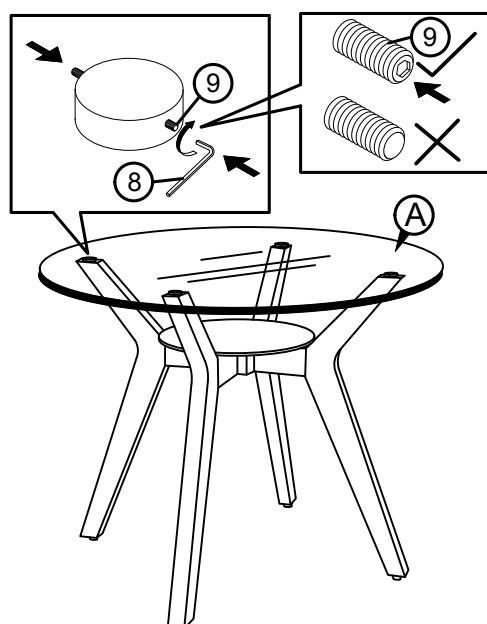
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FIG 5

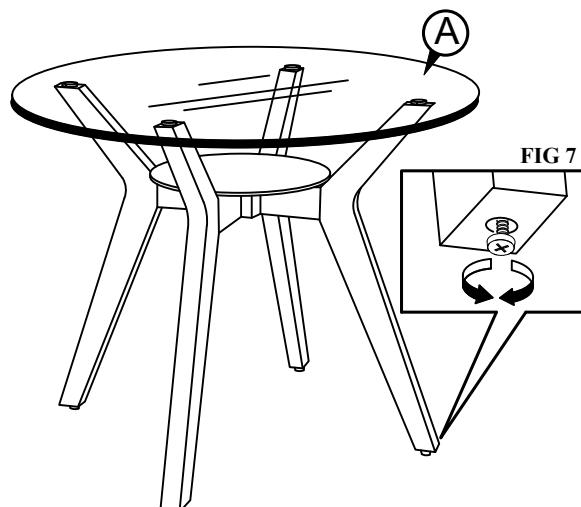


Step 5 With assistance, remove the table leg assembly in Step 4 and set it right-side up. With assistance, set Glass Top (A) right-side up and align pre-fitted aluminium support under Glass Top (A) to Aluminium Die (10) on Table Leg (2) as shown on FIG 5.

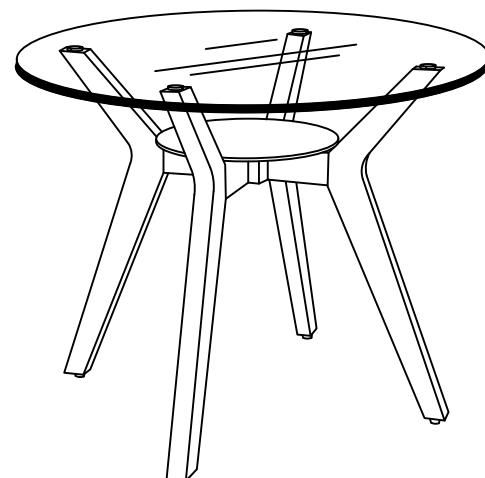
FIG 6



Step 6 Insert Hex Socket (9) into the hole on aluminium support under Glass Top (A). Check that the small hex hole at the end of Hex Socket (9) is facing outside to allow Allen Key (8) to tighten (9). Use Allen Key (8) to drive (9) as shown on FIG 6.



Step 7 Turn clockwise or counterclockwise to adjust leg leveller at the end of the Table Leg (B) to level the table as needed.



Step 8 The assembly of table is complete now.