

# WINNERS ONLY®

## ASSEMBLY INSTRUCTIONS

PROD. NO: DUA4450SW

Thank you for purchasing this quality product. Please read the instructions thoroughly before unpacking the assembly parts.

Caution : Sharp exposed staple tips can cause injury, therefore for your protection, please remove any exposed staples used in packing.

Please keep all hardware parts out of the reach of children.

1. We recommend that you should assemble this product with assistance of another person; this will make the assembly easier, and will help to prevent personal injury and to insure parts are not damaged during the assembly process.

2. Before beginning, please check the packing materials carefully for small parts which may have come loose inside the carton during shipping. Please do not discard any packing material until all parts have been located. If any parts are missing, please contact your dealer for prompt replacement.

3. To prevent damage to your floor or carpet, please check the bottom of each piece of furniture for stain residues and rough surfaces and also check for staples or nails left after removing the packing materials.

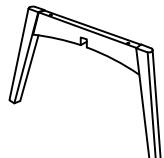
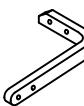
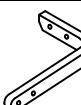
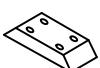
The manufacturer will not be held responsible if preventive steps are not taken prior to installation.

4. Please do not over tighten screws or bolts. During normal use everyday, screws, bolts, nuts, and wooden plugs may loosen up. They should be periodically inspected and re-tightened to prevent damage to the furniture and (or) personal property or cause injury. Always check to be sure all hardware on this list and the below mentioned components are attached to the furniture properly and kept tightened.

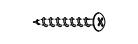
5. Please lay all parts and hardware on a non abrasive surface such as carpet, and follow the assembly.

This product will take 25-30 minutes to assemble

### Components List:

NO	DESCRIPTION	SKETCH	QTY
A	X LEG UP		1 PC
B	X LEG DOWN		1 PC
C	BACKREST (LEFT)		1 PC
D	BACKREST (RIGHT)		1 PC
E	TOP REST		1 PC
F	CUSHION SEAT		1 PC
G	CORNER BLOCK		2 PCS

### Hardware List:

NO	DESCRIPTION	SIZE	SKETCH	QTY
1	JCBC BOLT WITH WASHER	M6 X 25mm		8 PCS
2	JCBC BOLT WITH WASHER	M6 X 80mm		4 PCS
3	JCBC BOLT W	M7 X 50mm		1 PC
4	ALLEN KEY (BALL SHAPE)	M4		1 PC
5	PH CB SCREW	M4 X 25mm		8 PCS

Screwdriver is required for assembly (not included)

**TIP:** store the Allen key and or Wrench used in assembly in this product's drawer or use masking or painter's tape to affix it to the underside of the product. This will make it easier to find if you want to periodically tighten bolts or disassemble the product.

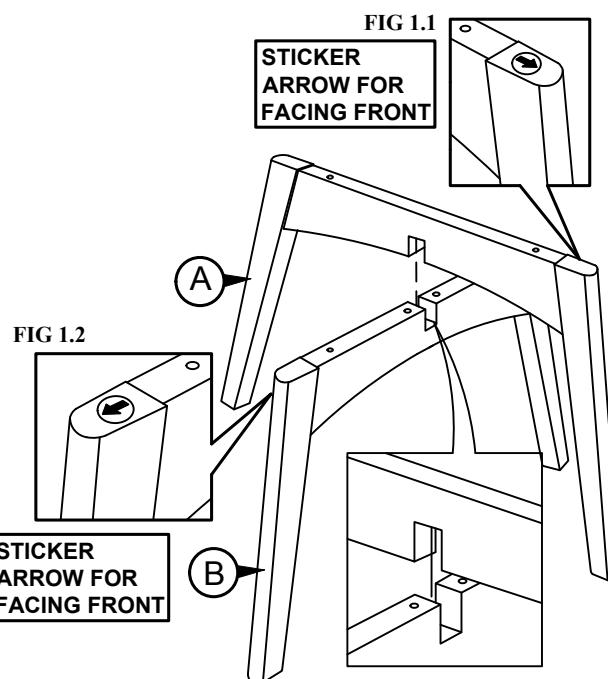
### IMPORTANT NOTE:

- Please do not over tighten screws or bolts.
- Please keep all hardware parts out of the reach of children.
- Two or more people are needed for assembly.

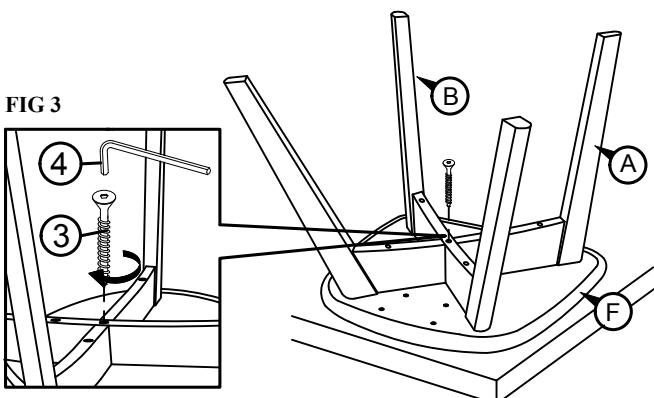
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## ASSEMBLY INSTRUCTIONS

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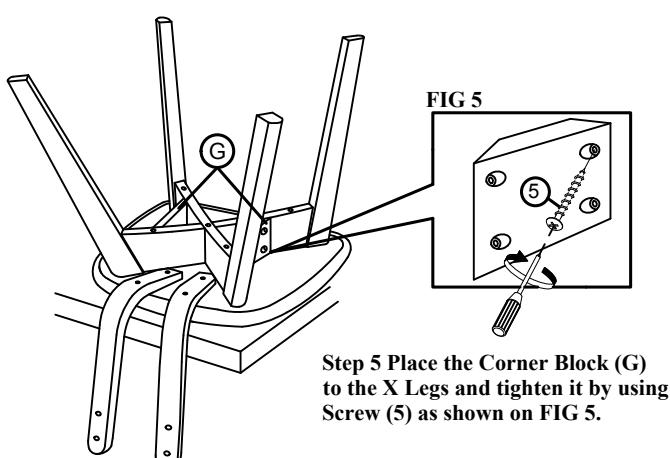


Step 1 Attach X Leg Up (A) into X Leg Down (B) as shown on FIG 1. 1 & FIG 1.2.

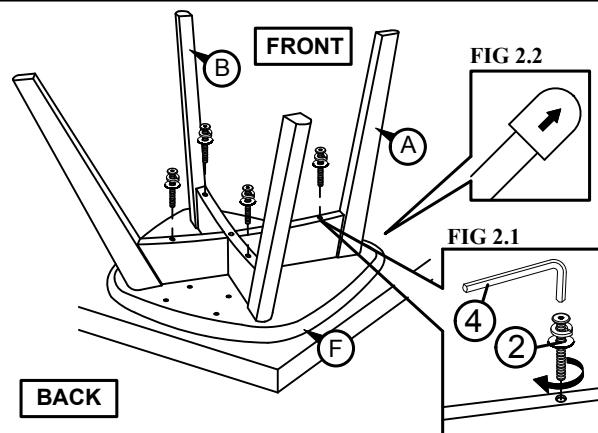


Step 3 Secure both X Leg Up (A) and X Leg Down (B) by using JCBC Bolt (3) and Allen Key (4) as shown on FIG 3.

Note : Please fully tighten the bolts but do not over-tighten.

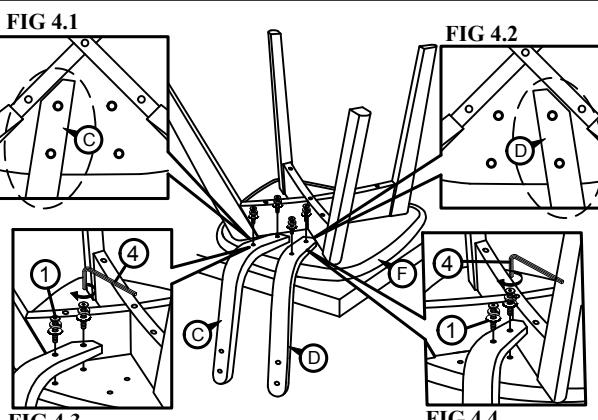


Step 5 Place the Corner Block (G) to the X Legs and tighten it by using Screw (5) as shown on FIG 5.



Step 2.1 Place both X Legs with Cushion Seat (F) upside down on an elevated surface such as a covered table. Then, insert JCBC Bolt with washer (2) through the hole on both X Leg Up (A) and X Leg Down (B) and tighten by using Allen Key (4) as shown on FIG 2.1.

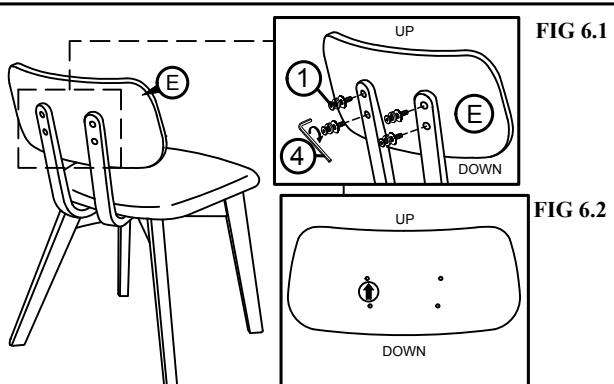
Note : The sticker arrow at X Leg Up & Down facing to front side as shown on FIG 2.2. Please fully tighten the bolts but do not over-tighten.



Step 4.1 Attach Back Rest Left (C) & (D) to Cushion Seat (F) as shown on FIG 4.1 & FIG 4.2.

Step 4.2 Tighten Back Rest Left (C) & (D) by using JCBC Bolt with washer (1) and Allen Key (4) as shown on FIG 4.3 & FIG 4.4.

Note : Please fully tighten the bolts but do not over-tighten.



Step 6.1 Turn the chair to standing position. Align Top Rest (E) into the designated hole at both Back Rest (C & D). Secure Top Rest (E) by using JCBC Bolt with washer (1) and Allen Key (4).

Note : The sticker arrow indicates to the top side of Top Rest as shown on FIG 6.2. Please fully tighten the bolts but do not over-tighten.

Assembly is now complete. **2 OF 2**